

MassDOT – Pavement Preservation Updates

Northeast Pavement Preservation Partnership Boston, MA November 8-10, 2011

Topics

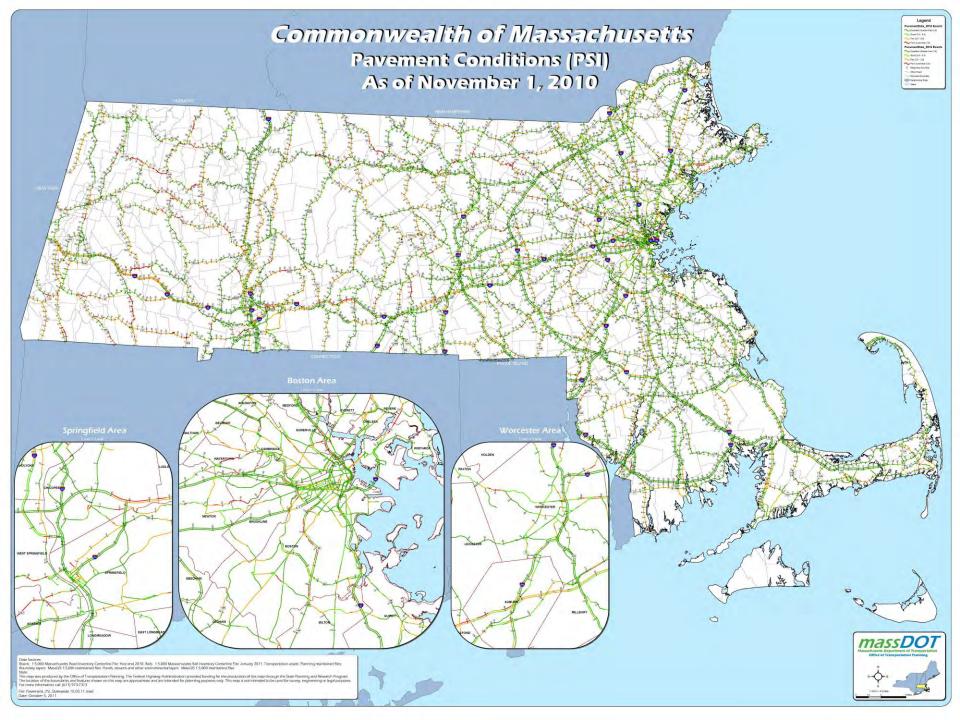


- Massachusetts Mileage Overview
- Statewide Pavement Condition
- Multi-Year Resurfacing Programs
 - NHS & Interstate
- Preservation Projects ~ A Look Back
 - Micromilling & ARGG Thin Overlays
 - Interlayers with Thin Overlays
- MassDOT Trends
- Research (UMass ATMC)
- Miscellaneous

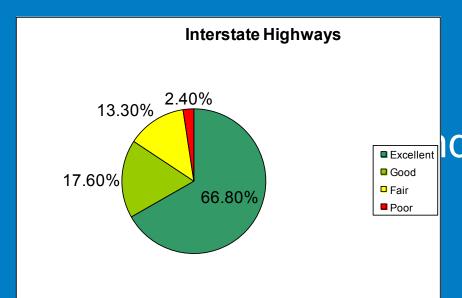


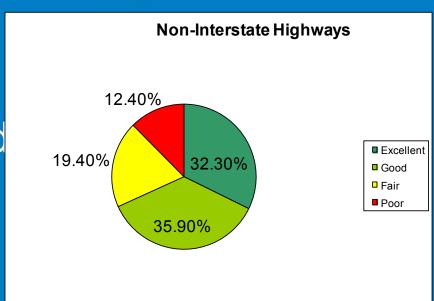
Mileage by Jurisdiction

	Jurisdiction by Fun	ctional Class -	Centerline Miles	;	
Jurisdiction	Interstate	Arterial	Collector	Local	Total
MassDOT	572.72	2130.22	249.83	56.96	3009.73
City/Town	0	4216.6	4552.34	20413.05	29181.99
DCR	0	118.14	4.23	135.64	258.01
MassPort	0.17	6.09	0	1.99	8.24
State Park	0	0	9.24	272.76	282
State Institutional	0	3.46	1.57	89.19	94.22
County Institutional	0	0	0.01	3.49	3.5
Combined Federal	0	2.02	8.18	102.93	113.13
Unaccepted	0	8.65	16.18	3270.91	3295.74
TOTAL	572.89	6485.18	4841.56	24346.92	36246.56









Interstate Pavement Condition

Excellent	66.80%
Good	17.60%
Fair	13.30%
Poor	2.40%

Non-Interstate Pavement Condition

Excellent	32.30%
Good	35.90%
Fair	19.40%
Poor	12.40%

NHS Preservation



MassDOT - NHS Pavement Preservation Program 2010 - 2014

Year	NHS Route	Location	Proj. Num.	Dist	From	То	Lne+ Shid	Tot Lane Mi	Prelim Cost/ lane ml	Prelim. Office Estimate	Program TFPCC
П	7	LENOX LEE STOCKBRIDGE	605029	1	18.0	23.4	3	16.3	20	1,550,560	
	10/202	WESTFIELD	605134	2	11.6	14.4	I	0.0	0	1,928,800	1,583,000
	2	LANCASTER HARVARD	604467	3	103.0	110.3		0.0	0	3,555,370	3,181,614
2008	2	LEXINGTON	604628	4	128.2	131.7		0.0	0	3,328,830	
	20	WESTON WALTHAM	605138	4	141.0	144.0		0.0	0	702,900	677,135
	3	BOURNE PLYMOUTH	604223	5	3.0	9.0		0.0	0	3,364,150	
ш		Total FFY 2008:						16.3	20	14,430,610	5,441,749
	8	PITTSFIELD LANESBOROUGH	605211	1	44.4	47.6	4	12.8	16	19	
	2	HARVARD LITTLETON	604400	3	110.3	115.5	6	31.2	38	46	
2009	2	ARLINGTON BELMONT CAMBRIDGE	605259	4	131.7	134.0	10	23.0	28	34	
	24	AVON STOUGHTON	605238	5	34.0	38.0	8	32.0	39	48	
ш		Total FFY 2009:						99.0	105	128	
		CHICOPEE- SOUTH HADLEY- RESURFACING, CONCRETE REPAIRS & RELATED WORK ON	605260	2	0.0	4.0	4	45.0	275,000	4,400,000	5,368,000
		ROUTE 33 (MEMORIAL DRIVE) DOUGLAS- NORTHBRIDGE- SUTTON- UXBRIDGE- RESURFACING & RELATED WORK ON ROUTE	606035	3	3.7	13.7	3	16.0	258,100	7.742.985	9.500.000
2010	146N	146 (NB)	606035	,	3.7	10.7	3	30.0	230, 100	1,142,900	9,500,000
ı		Total FFY 2010:						46.0		12,142,985	14,868,000
Н	2	FITCHBURG- LEOMINSTER- LANCASTER- RESURFACING & RELATED WORK ON ROUTE 2	605722	3	97.0	103.0	6	36.0	140,000	5,486,799	6,309,819
2011	28	FALMOUTH- RESURFACING & RELATED WORK ON ROUTE 28	605619	5	50.7	56.5	6	34.8	115,000	4,002,000	4,882,440
2011	24	FALL RIVER- RESURFACING & RELATED WORK ON ROUTE 24 (Alternate - Rt 6 Sandwich)	605698	5	0.00	1.80	6	10.8	225,000	2,430,000	2,964,600
		Total FFY2011:						81.6		11,918,799	14,156,859
\Box	2	ACTON- BOXBOROUGH- LITTLETON- RESURFACING & RELATED WORK ON ROUTE 2	604472	3	114.0	119.8	6	34.8	147,000	5,115,600	6,087,564
2012	24	RANDOLPH- CANTON- RESURFACING & RELATED WORK ON ROUTE 24	605607	6	37.8	40.1	8	18.6	264,000		5,890,415
ш		Total FFY2012:						53.4		10,024,431	11,977,979
	_	WEYMOUTH- RESURFACING & RELATED WORK ON ROUTE 3	605602	6	36.0			16.0	175,000	2,800,000	3,416,000
2013	114	MIDDLETON	606126	4	10.8 to	11.16	3	9.0	145,000	1,305,000	1,592,100
	6	BOURNE SANDWICH RESURFACING OF ROUTE 6 (MID CAPE HIGHWAY)	606286	5			4	35.0	150,000	5,250,000	6,405,000
		Total FFY2013:						63.4		9,355,000	11,413,100
		NORTHBOROUGH- RESURFACING & RELATED WORK ON ROUTE 20	605610	3	122.0	126.5	4	18.0	145,000	2,610,000	3,079,800
2014	28	BOURNE - RESURFACING AND RELATED WORK ON RT.28 (OTIS ROTARY)	606178	5	56.5	62.9	6	38.4	120,000	4,608,000	5,621,760
	7	LENOX - PITTSFIELD RESURFACING AND RELATED WORK ROUTE 7		1	25.7	28.7	4.5	13.5	145,000	1,001,000	2,309,850
		Total FFY2014:						62.4		9,175,500	11,011,410
	7	SHEFFIELD - GREAT BARRINGTON - RESURFACING AND RELATED WORK ON US RT. 7	605887	1	0.0	7.8	4	31.2	83,367	2,601,038	3,173,266
2015	9	CUMMINGTON RESURFACING AND RELATED WORK ON US ROUTE 9	605582	1	16.7	27.8	4	44.4	140,000	6,216,000	7,583,520
Ш		Total FFY2014:						75.6		7,654,000	10,756,786



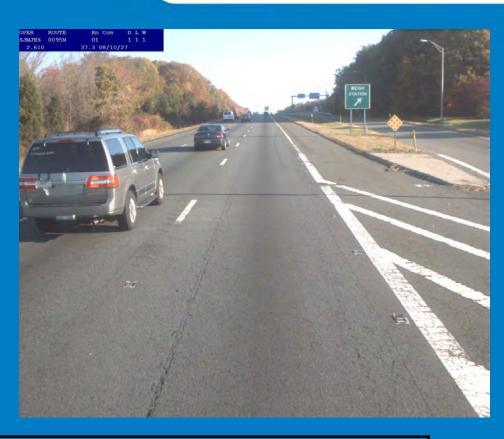
MassuOT Interstate Maintenance Program 2012 - 2015

Year	Route	Location	Proj. File	TFPCC	Dist.	TFPCC Adjust. For Inflation
	I-91	HOLYOKE- WEST SPRINGFIELD- INTERSTATE MAINTENANCE & RELATED WORK ON I-91 (MM10.8 TO 15.0)	605594	\$16,452,096	2	
ı	I-495	FRANKLIN - BELLINGHAM - MEDWAY - MILFORD - INTERSTATE RESURFACING AND RELATED WORK ON I-495	606169	\$15,104,000	3	
ı	1-495	HAVERHILL- INTERSTATE MAINTENANCE & RELATED WORK ON I-495	605598	\$17,794,400	4	
2012	I-93	BOSTON - SOMERVILLE - INTERSTATE MAINTENANCE RESURFACING AND RELATED WORK ON I-93	606167	\$10,738,000	6	
ı	I-495	MANSFIELD- NORTON - INTERSTATE MAINTENANCE & RELATED WORK ON I-495	605591	\$12,838,400	5	
ı	I-495	WESTFORD- INTERSTATE MAINTENANCE & RELATED WORK ON I-495	605586	\$3,776,000	3	
		Total FFY2012:		\$76,702,896	Ш	
	I-190	WORCESTER- INTERSTATE MAINTENANCE & RELATED WORK ON I-190 (NB)	605588	\$8,590,400	3	\$8,934,016
ı	1-95	LYNNFIELD- WAKEFIELD- INTERSTATE MAINTENANCE & RELATED WORK ON I-95	605597	\$13,192,400	4	\$13,720,096
2013	I-95	FOXBOROUGH - INTERSTATE MAINTENANCE & RELATED WORK ON I-95	605596	\$8,307,200	5	\$8,639,488
2013	I-93	WILMINGTON- WOBURN- INTERSTATE MAINTENANCE & RELATED WORK ON ROUTE I-93	604879	\$12,253,120	4	\$12,743,245
ı	I-95	LEXINGTON - BURLINGTON - INTERSTATE RESURFACING AND RELATED WORK ON I-95	606170	\$29,647,500	4	\$30,833,400
		Total FFY2013:		\$71,990,620	Ш	\$74,870,245
		EASTHAMPTON NORTHAMPTON - INTERSTATE MAINTENANCE AND RELATED WORK ON I-91		\$10,797,000	2	\$11,660,760
ı	I-91	BERNARDSTON - INTERSTATE MAINTENANCE RESURFACING AND RELATED WORK	606173	\$9,027,000	2	\$9,749,160
ı	I-84	STURBRIDGE- HOLLAND- INTERSTATE MAINTENANCE & RELATED WORK ON I-84	605592	\$13,275,000	3	\$14,337,000
2014	I-495	CHELMSFORD - LOWELL - TEWSKBURY - INTERSTATE MAINTENANCE RESURFACING AND RELATED WORK	606174	\$13,688,000	4	\$14,783,040
ı	I-195	NEW BEDFORD -FAIRHAVEN - INTERSTATE MAINTENANCE RESURFACING AND RELATED WORK ON I-195	606172	\$10,384,000	5	\$11,214,720
ı	I-495N	FOXBOROUGH - PLAINVILLE - WRENTHAM - FRANKLIN - I. M. RESURFACING AND RELATED WORK ON I-495	606176	\$12,272,000	5	\$13,253,760
		Total FFY2014:		\$69,443,000		\$74,998,440
	I-95	SHARON - INTERSTATE RESURFACING AND RELATED WORK ON I-95	606171	\$8,326,080	5	\$9,325,210
ı	I-495S	FOXBOROUGH - PLAINVILLE - WRENTHAM - FRANKLIN - I. M. RESURFACING AND RELATED WORK ON I-495	606176	\$9,515,520	5	\$10,657,382
2015		DANVERS TOPSFIELD MIDDLETON RESURFACING ON I-95		\$19,328,400	4	\$21,647,808
		CHELMSFORD STERLING	I	\$8,722,560	3	\$9,769,267
ı		HATFIELD WHATELY	1	\$9,664,200 \$11,151,000	2	\$10,823,904 \$12,489,120
ı	1-91	Total FFY2015:	1	\$66,707,760		\$74,712,691

I-95 Attleboro "Before"



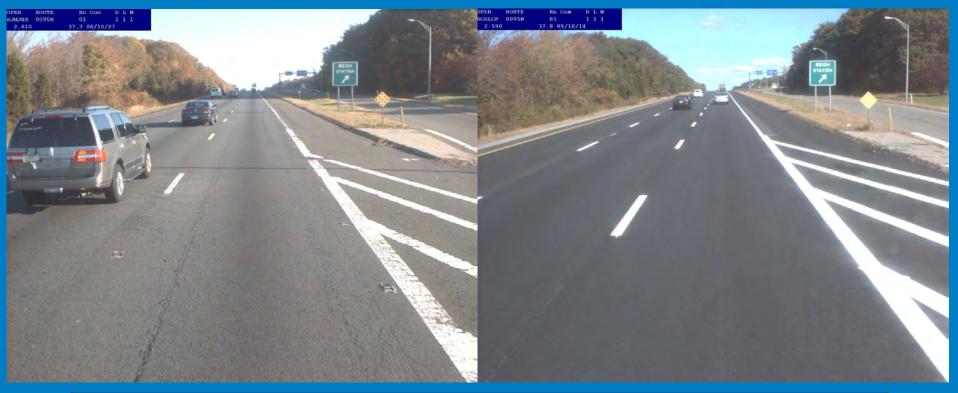
- I-95 Attleboro (2008)
- 4.57<u>+</u> miles (37.56 lane miles)
- 3 lanes + Breakdown lane & Shoulder
- Distress
 - Ravelling & Weathering OGFC
 - Delamination & Thermoplastic
 - Longitudinal Joints & Plow Damage
- Rehab
 - Micromill & 1.25" ARGG Thin Overlay
- Bid \$3,022,045.35
 - Clearing & Grubbing
 - Frames/Grates (lockdowns)
 - Guardrail repairs & Safety items
 - Traffic Control, Striping, etc.
- Cost \$82.6K/lane mile



	Pre-Construction Ride Statistics											
ROUTE FROM TO LIRI RIRI AVGIRI COMMENTS COLLECTION YEAR PROJE								PROJECT#				
0095N	0.00	4.57	74.65	85.84	80.25	No Bridge	2008	54309				

I-95 Attleboro





	Ride Statistics											
ROUTE	FROM	ТО	LIRI	RIRI	AVG IRI	COMMENTS	COLLECTION YEAR	PROJECT#				
0095N	0.00	4.57	74.65	85.84	80.25	Before	2008	54309				
0095N	0.00	4.57	40.57	56.07	48.32	After	2009	54309				

I-95 Attleboro "After"





	Ride Quality Improvement										
ROUTE	FROM	ТО	LIRI	% REDUCED	RIRI	% REDUCED	AVG IRI	% REDUCED			
0095N	0.00	4.57	34.09	45.7%	29.77	34.7%	31.93	39.8%			

I-95 North Attleboro – Foxboro "Before"

Massachusetts Department of Transportation
Highway Division

- I-95 North Attleboro-Foxboro (2008)
- 6.39<u>+</u> miles (51.12 lane miles)
- 3 lanes + Breakdown lane & Shoulder
- Distress
 - Ravelling & Weathering OGFC
 - Delamination & Thermoplastic
 - Longitudinal Joints & Plow Damage
- Rehab
 - Micromill & 1.25" ARGG Thin Overlay
- Bid \$6,008,093.25
 - Bridge Repairs, ramp & interchanges (\$0.9M)
 - Clearing & Grubbing
 - Frames/Grates (lockdowns)
 - Guardrail repairs & Safety items
 - Traffic Control, Striping, etc.
- Cost \$ 117.5K/lane mile



	Pre-Construction Ride Statistics											
ROUTE FROM TO LIRI RIRI AVG IRI COMMENTS COLLECTION YEAR								PROJECT#				
0095N	4.57	8.22	77.91	88.53	83.22	Before	2008	58178				
0095N	9.38	12.12	70.29	67.50	68.90	Before	2008	58178				

I-95 North Attleboro - Foxboro





	Construction Ride Statistics											
ROUTE FROM TO LIRI RIRI IRI COMMENTS COLLECTION YEAR PROJECT#								PROJECT#				
0095N	4.57	8.22	55.39	65.49	60.44	After	2009	58178				
0095N	9.38	12.12	41.82	65.64	53.73	After	2009	58178				

I-95 North Attleboro - Foxboro





	Reduction In IRI After Project Completion											
ROUTE FROM TO LIRI % REDUCED RIRI % REDUCED AVG IRI %								% REDUCED				
0095N	4.570	8.220	22.52	28.9%	23.04	26.0%	22.78	27.4%				
0095N	9.380	12.120	28.48	40.5%	1.86	2.8%	15.17	22.0%				

I-495N Milford - Southborough "Before"



- I-495N Milford Southboro (2008)
- 11.12<u>+</u> miles (44.48 lane miles)
- 3 lanes + Breakdown lane & Shoulder
- Distress
 - Ravelling & Weathering OGFC
 - Delamination & Thermoplastic
 - Longitudinal Joints & Plow Damage
 - Structural Cracking north of I-90
- Rehab
 - Micromill & 1.25" ARGG Thin Overlay
 - Added 1.75" pavement structure north of I-90
- Bid \$4,800,781.00
 - Clearing & Grubbing
 - Frames/Grates (lockdowns)
 - Traffic Control, Striping, etc.
- Cost \$ 107.9.5K/lane mile



	Pre-Construction Ride Statistics										
ROUTE	FROM	ТО	LIRI	RIRI	AVG IRI	COMMENTS	COLLECTION YEAR	PROJECT#			
0495N	50.55	61.67	83.94	81.17	82.55	Before	2008	54488			

I-495N Milford – Southborough







Ride Statistics										
ROUTE	FROM	ТО	LIRI	RIRI	AVG IRI	COMMENTS	COLLECTION YEAR	PROJECT#		
0495N	50.55	61.67	83.94	81.17	82.55	Before	2008	54488		
0495N	50.55	61.67	37.89	52.86	45.37	After	2009	54488		

I-495N Milford – Southborough "After"





	Reduction In IRI After Project Completion									
ROUTE	FROM	то	LIRI	% REDUCED	RIRI	% REDUCED	AVG IRI	% REDUCED		
0495N	50.55	61.67	46.05	54.9%	28.31	34.9%	37.18	45.0%		

Rt 24 Brockton – Raynham "Before"



- 12.38<u>+</u> miles (99.04 lane miles)
- 3 lanes + Breakdown lane & Shoulder
- Distress
 - Ravelling & Weathering OGFC
 - Delamination & Thermoplastic
 - Extensive temporary patching
 - Structural Cracking at bridges only!
- Rehab
 - Micromill & 1.25" ARGG Thin Overlay
 - Added 2" pavement structural inlay at bridge approaches.
- Bid \$12,275,737.50
 - Extensive Bridge Work
 - Clearing & Grubbing
 - Frames/Grates (lockdowns)
 - Traffic Control, Striping, etc.
 - Major Interchange network at I-495.
- Cost \$ 123.9K/lane mile



	Pre-Construction Ride Statistics										
ROUTE	FROM	ТО	LIRI	RIRI	AVG IRI	COMMENTS	COLLECTION YEAR	PROJECT#			
0024N	21.43	33.81	80.06	68.28	74.17	Before	2010	61791			







	Ride Statistics										
ROUTE	FROM	ТО	LIRI	RIRI	AVG IRI	COMMENTS	COLLECTION YEAR	PROJECT#			
0024N	21.43	33.81	80.06	68.28	74.17	Before	2010	61791			
0024N	21.43	33.81	65.34	56.96	61.15	After	2011	61791			







Reduction	In IRI Afte	r Project	Comp	letion
Ittaaation			Comp	

ROUTE	FROM	то	LIRI	% REDUCED	RIRI	% REDUCED	AVG IRI	% REDUCED
0024N	21.43	33.81	14.72	18.4%	11.32	16.6%	13.02	17.6%

RT 24 Avon Stoughton "Before"



- 4.02<u>+</u> miles (31.16 lane miles)
- 3 lanes + Breakdown lane & Shoulder
- Distress
 - Ravelling & Weathering OGFC
 - Delamination & Thermoplastic
 - Thermoplastic markings gone
- Rehab
 - Micromill & 1.25" ARGG Thin Overlay
- Bid \$4,349,096.25
 - Bridge Patching & Repairs
 - Clearing & Grubbing
 - Frames/Grates (lockdowns)
 - Traffic Control, Striping, etc.
 - Guardrail repairs & interchanges.
- Cost \$ 139.5K/lane mile



	Pre-Construction Ride Statistics									
ROUTE	FROM	ТО	LIRI	RIRI	AVG IRI	COMMENTS	COLLECTION YEAR	PROJECT#		
0024N	33.82	37.84	74.61	85.76	80.18	Before	2009	59128		

RT 24 Avon Stoughton





Post-Construction Ride Statistics										
ROUTE	FROM	ТО	LIRI	RIRI	AVG IRI	COMMENTS	COLLECTION YEAR	PROJECT#		
0024N	33.82	37.84	37.58	42.58	40.08	No Bridge	2010	59128		

RT 24 Avon Stoughton "After"





	Reduction In IRI After Project Completion									
ROUTE	FROM	ТО	LIRI	% REDUCED	RIRI	% REDUCED	AVG IRI	% REDUCED		
0024N	33.82	37.84	37.03	49.6%	43.17	50.3%	40.10	50.0%		

Ride Quality & Thin Overlays



- Ride quality improvements with thin overlays? Yes!
- Incentives or Penalties based on IRI? Yes!
- Micromilling & Surface Preparation vary significantly.
- Began collecting data on thin lifts, milling and ride not sufficient data to make a conclusion, but.....
- Hypothesis: poor milling is related to poor final ride?

Project	Left wheel IRI Milled	Rt Wheel IRI Milled	Average IRI Milled	Average IRI Paved
Roadway A	79.39	81.00	80.20	61.15
Roadway B	77.23	74.74	75.98	TBD
Roadway C	95.44	95.93	95.68	TBD
Roadway D	124.61	126.70	125.65	TBD
Roadway E	116.75	117.58	117.17	TBD
Roadway F	71.74	76.13	73.94	45.37
Roadway G	146.07	143.67	144.87	TBD

Route 8 Cheshire Lanesboro Ongoing Monitoring



- MassDOT looked at systems & methods to mitigate reflective cracking.
- Use of "strain tolerant" layers in preservation ~ Stress Absorbing Membrane Interlayers (SAMI).
- Systems that could be placed independently of an overlay, such as Rubber Chip Seals and Fibermat.
- Four test sections were constructed on Route 8 in the towns of Cheshire- Lanesboro.

Route 8 Cheshire Lanesboro Ongoing Monitoring



- HMA thin overlay on Fibermat SAMI.
- HMA thin overlay on Asphalt Rubber SAMI
- Bonded Thin Overlay (Novachip) on Asphalt Rubber SAMI
- Bonded Thin Overlay (Novachip) on Fibermat SAMI

Route 8 Cheshire Lanesboro Construction





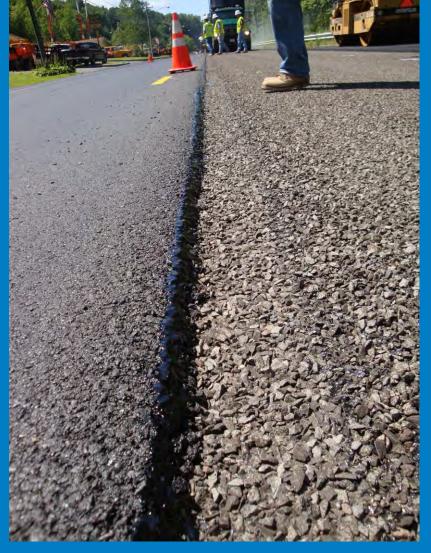






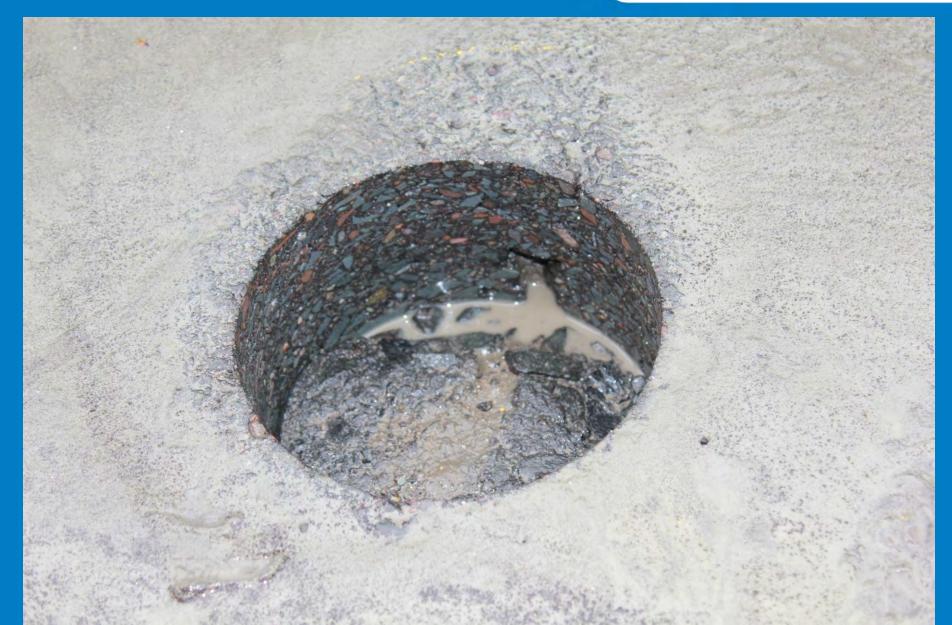






Cheshire-Lanesboro – Two Years Later HMA Overlay on Shoulder – No SAMI





Cheshire Lanesboro – Two Years Later No SAMI - Core









- Cheshire Lanesboro Route 8
- Fibermat SAMI stops at fog line.
- Surface cracking stops at fog line.

Cheshire Lanesboro HMA over Fibermat









Cheshire - Lanesboro HMA over Rubber Chip Seal SAMI

- First Core on shoulder no SAMI
- Second Core through SAMI
- Effective on most longitudinal cracking
- Effective on less light to moderate transverse cracking

Cheshire Lanesboro HMA over Rubber Chip Seal SAMI









- Route 8 Cheshire Lanesboro
- HMA over Rubber Chip Seal SAMI
- Crack stops at SAMI.
- Effective on most longitudinal cracking.
- Effective on less severe transverse cracking.





- Route 8 Cheshire Lanesboro
- Bonded ThinOverlay on AsphaltRubber SAMI
- Light Reflective Cracking visible
- SAMI and core appear intact.

Cheshire Lanesboro Bonded Thin Overlay on Rubber Chip SAMI





Cheshire Lanesboro Bonded Thin Overlay over Fibermat





Cheshire – Lanesboro Cores Bonded Thin Overlay on Fibermat SAMI





- Light reflective cracking visible mostly transverse
 - Core & Fibermat SAMI Intact

Cheshire – Lanesboro Cores Bonded Thin Overlay on Fibermat SAMI





- Fibermat with Bonded thin overlay.
- Light reflective cracking mostly transverse.
- Core and fibermat SAMI intact.



Preservation Observations

- Learning curves are slowly becoming performance curves.
 - 2004 CMCR ¾" overlay on I-91 Bernardston-Greenfield ~ performing well. (trucks)
 - 2005 CMCR thin overlay on Rt 146 performing well.
 - 2006 CMCR thin overlay on Rt 2 performing well.
 - 2007-2008 Bonded thin overlays on I-190 performing well.
 - 2007 ARGG thin overlays performing well on I-295 & others.
 - 2008 Rt 8 Cheshire Lanesboro Interlayer Project performing well to retard cracks.
 - 2010 MassDOT piloted Cold-In-Place Recycling in Pittsfield with HMA overlays (2 roads).
 - Treatment seemed appropriate for the pavement thickness, but <u>localized</u> freeze thaw action was considerable ~ 6"+ frost heaves.
 - Drainage, Drainage, Drainage. Don't skip the obvious (or not so obvious)!
 - Not magic bullets ~ project is performing well, but design work and testing is necessary to ensure performance!



MassDOT Trends

- GreenDOT and other Green initiatives.
 - Warm Mix ~ need to <u>actually</u> <u>lower</u> temperatures (and quantify reductions in GHG)!
 - Emphasis on treatments having reduced carbon footprint!
 - Many contracts require a sustainability statement when going to the MassDOT Board!
- Preservation work remains subject to "Complete Streets" program and consider ADA, Sidewalk, Environmental, Safety (guardrail height) and Bicycle Accommodations.
- Need to work with our Industry partners to provide training and get the preservation message out!
- Thin mixes with polymers and higher RAP content mixes are of interest.
- Still looking for a project ~ HIP with polymer thin overlay.



Research & Projects

- UMass Dartmouth ATMC Open Ended Research
 - "Determining the Influence of Plant Type and Production Parameters on the Performance of Plant Produced RAP Mixtures." (Plant RAP)
 - "Performance Characteristics of Thin Lift Overlay Mixtures Containing High RAP Content, RAS and Warm Mix Asphalt Technology." (RAP, RAS & Warm Mix)
 - "Performance Characteristics of Asphalt Rubber Mixtures Containing RAP and Warm Mix Asphalt Technology." (RAP & Asphalt Rubber)
 - Thin Lifts with High RAP for Low(er) Volume Roads.
 - University Project to track MassDOT experimental pavements (pending)..





- Evaluating the Impacts of Reductions in Gyratory Compactive Effort on HMA
 Mixtures (100 to 80) WMA & HMA.
- Calibration Center for Profiling Devices for QA.
- "Manual for the Preservation, Maintenance and Rehabilitation of Highway Pavements."



Contact Information

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